

## Lumina 4725 Series – Intermediate Vinyl Film

Lumina 4725 Series is a premium 6 year calendared vinyl film that is ideal for general purpose signage. This can also be used for banners, window lettering, show cards, exhibits and displays. To order punched material, use part number 4775.

Film Technology: .....Calendared - PVC  
 Film Thickness:.....3.2 mil.  
 Color Availability:.....Various  
 Outdoor Durability: .....6 years – when properly processed and displayed  
 (Expected durability: unprinted media, vertical exposure  
 and ideal conditions.)  
 Finish: .....Semi-Gloss  
 Blockout: .....No

Adhesive/Color:.....Permanent / Clear – Acrylic  
 Liner: .....78# Kraft  
 Conformability: .....Flat Surfaces, Simple Curves  
 Shelf Life: .....1 year

### Processing:

Computer Cut:.....Yes  
 Steel Rule: .....Yes  
 Thermal Die:.....Yes  
 Flat Bed: .....Yes  
 Sheetable: .....Yes  
 Laminate:.....Cold

### Printing:

Thermal Transfer: .....Yes  
 Solvent and Eco-Solvent:.....N/A  
 UV Inkjet: .....N/A  
 Screen: .....Yes  
 (A test print is recommended prior to production to determine the suitability of this product given particular printer, RIP, ink type and ink set. Allow at least 24 hours for inks to dry and properly outgas prior to lamination.)

### Installation:

Wet Apply:.....Yes  
 Minimum Application Temp: .....40° F  
 Interior/Exterior: .....Interior/Exterior

Note: For further information regarding: printing, substrate cleaning, application, maintenance, durability and removal please review the corresponding instructional bulletin available at [www.fdcfilms.com](http://www.fdcfilms.com).

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